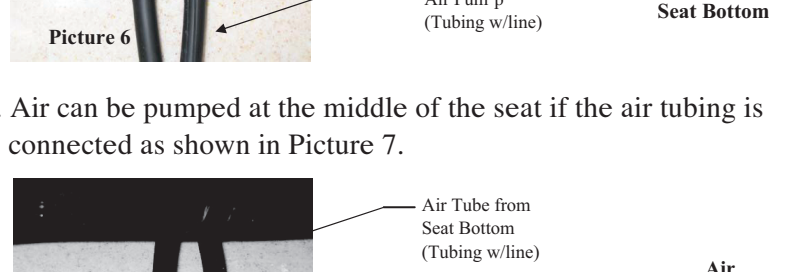
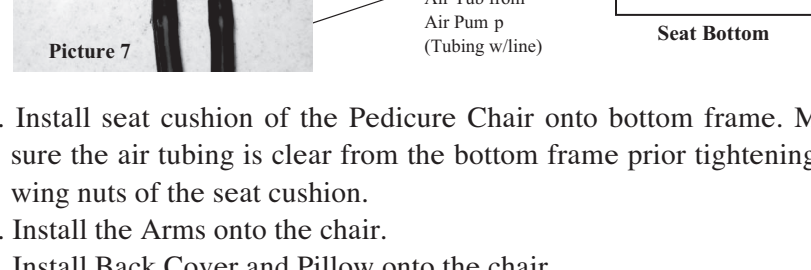


- Install the Motor Head of the Movement Motor (Motor A, marked red) into the "M" Tap, under the seat frame as shown in Picture 5. Make sure to secure the motor head to the "M" Tap with the Locking Pin as shown.
- Place AC/DC power box under the spa tub.
- Connect the power cords of the Motors to the AC/DC power box per RED and BLUE color codes.
- Connect the movement Remote Control to the Middle Pin of the AC/DC power box.
- Plug the power cord of the AC/DC power box into the building's electrical outlet.
- Connect Air Tubing from the Air Pump to the seat bottom as shown in Picture 6.

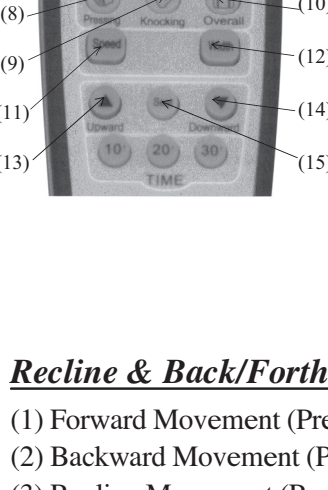


- Air can be pumped at the middle of the seat if the air tubing is connected as shown in Picture 7.



- Install seat cushion of the Pedicure Chair onto bottom frame. Make sure the air tubing is clear from the bottom frame prior tightening the wing nuts of the seat cushion.
- Install the Arms over the chair.
- Install Back Cover and Pillow onto the chair.
- Plug the power cord of the pedicure chair into the building's GFIC electrical outlet.

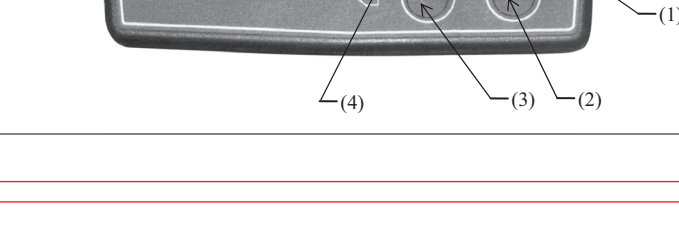
CHAIR'S HAND HELD REMOTE CONTROL OPERATIONS



- ON/OFF Button (press this button to turn Massage System ON/OFF)
- Auto Selection (press This button to turn on Massage System automatic)
- Shoulder position (press this button to turn on Massage System UP/DOWN)
- Display LCD
- Kneading (press this button to set Kneading massage operation at the Manual Mode)
- Tapping (press this button to set Tapping massage operation at the Manual Mode)
- Kneading & Tapping (press this button to set Kneading & Tapping massage operation at the Manual Mode)
- Pressing (press this button to set Pressing Massage operation at the Manual Mode)
- Knocking (press this button to set Knocking massage operation at the Manual Mode)
- Overroll (press this button to allow massage system to operate the whole back at the Manual Mode)
- Massage Speed (press this button to set Speed massage operation at the Manual Mode)
- Width (Press this button to set Width massage operation at the Manual Mode)
- Upward (press this button to move massage system upward at the Manual Mode)
- Downward (press this button to move massage system downward at the Manual Mode)
- Air Seat Control (press and hold this button to turn on Air Seat function)

Recline & Back/Forth Hand Held Remote Control Operations

- Forward Movement (Press and hold this button to move the chair forward)
- Backward Movement (Press and hold this button to move the chair forward)
- Recline Movement (Press and hold this button to recline the chair)
- Stand-up Movement (Press and hold this button to stand up the chair from recline position)



XV. OPERATING INSTRUCTIONS

Safety Precaution

- Always advise your clients to getting On and Off the pedicure spa carefully.
- Always check the water temperature before your clients put their feet into spa tub.
- Massage Controller and any electrical devices must be kept away from water.
- Before turning ON the Pipeless Jet System, make sure all jets are completely submerged in water. Never run jets dry.
- DO NOT use the pedicure spa if your client is a diabetic, has poor circulation, or if any area of feet or legs are inflamed or have open wounds.
- Consult a physician before using if client has any fungal infection, swelling or fracture.

Filling Spa Tub

- Turn the over-flow (drain) handle of the spa to close the drain.
- Control temperature of water with single lever faucet on the front of the spa.
- Lift the faucet handle UP to fill the water into the spa tub.
- Make sure water level should be at least 1" above the Pipeless Jets.

Start Whirlpool

- Press air switch button to turn ON the Pipeless Jet System.
- DO NOT run the whirlpool unless there is adequate water in the spa tub. Warranty will be null and void if or when the jets are run dry.

To Drain

- Press air switch button to turn OFF the Pipeless Jet System.
- Turn the over-flow (drain) handle of the spa to open the drain.
- Water must be thoroughly drained after each use.
- If the pedicure spa has a discharge pump (option), turn ON discharge pump to drain.
- Turn OFF the discharge pump when the water is empty from the tub.
- Sanitize the spa tub after each client.

Massage Chair Operation

- Please read the Massage Chair Manual for operation.

WARNING

Massage chair is not recommended for pregnant women or children younger than 14 years of age.

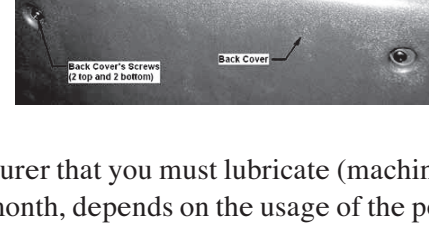
XIV. ROLLER 2009 CHAIR MAINTENANCE

It is recommended by manufacturer that you must lubricate the main shaft at least once a month depending on the usage

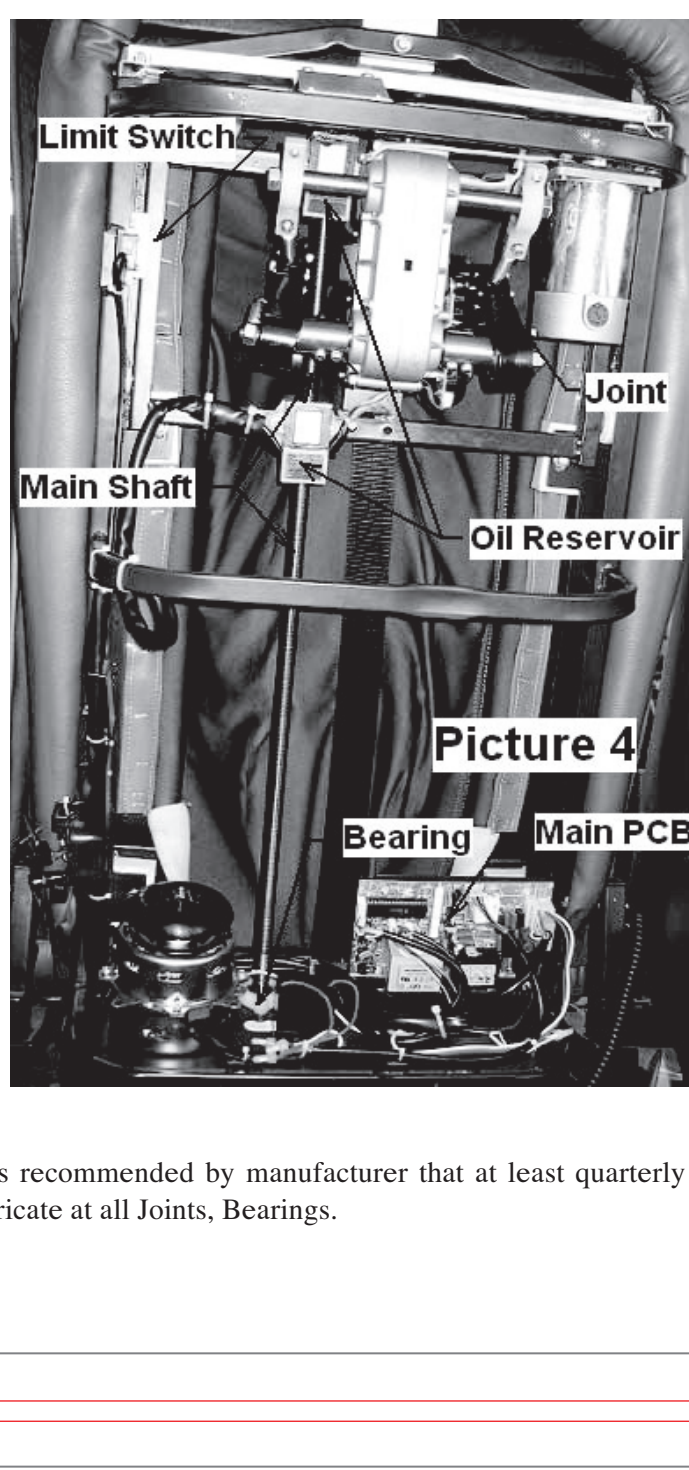
WARNING

Before remove the cover of the chair for maintenance, turn OFF the power switch on the side of the chair and unplug the power cord from the outlet. Never remove massage chair's cover other than authorized personnel from the manufacturer.

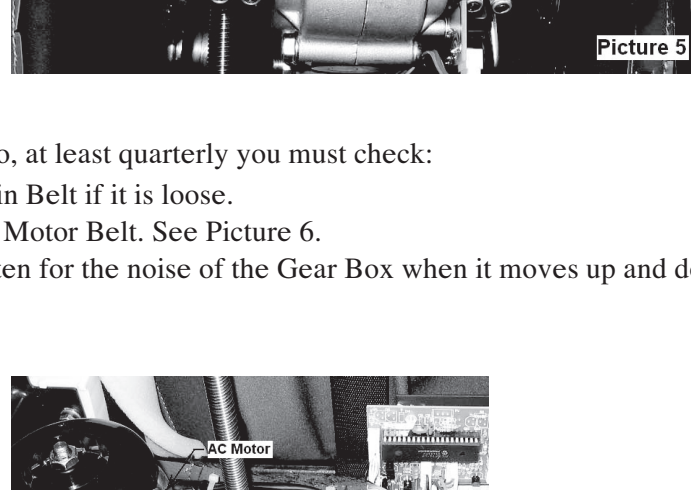
- Remove 2 screws from the Switch Assembly on the side of the chair as shown in Picture 1.
- Remove the Side Screw of the Back Cover (both sides) as shown in Picture 2.
- Remove 4 Back Cover's screws as shown in Picture 3.



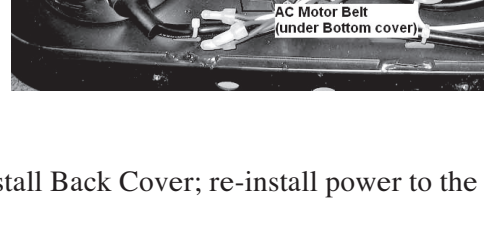
- It is recommended by manufacturer that you must lubricate (machinery oil) Main Shaft at least once a month, depends on the usage of the pedicure chair. See Picture 4.



- It is recommended by manufacturer that at least quarterly you must lubricate at all Joints, Bearings.



- Also, at least quarterly you must check:
 - Main Belt if it is loose.
 - AC Motor Belt. See Picture 6.
 - Listen for the noise of the Gear Box when it moves up and down.



- Re-install Back Cover; re-install power to the Pedicure Spa Chair.

Warranty & Service

Pipeless Spa warrants to the original purchaser that the new pedicure spa will be defect free during the Standard Warranty Period (listed below). The shipping that and the Serial Number on the back of each spa will justify the start of the warranty period for the product. The warranty is null and void if the pedicure spa is taken from its initial place of installation, or it's not installed in accordance with federal, state or local codes and ordinances. Also, this warranty does not apply if the pedicure spa has been subject to misapplication, improper installation or maintenance, negligence, improper cleaning or other circumstances beyond Pipeless Spa's control.

Warranty

- Limited one Year warranty on Spa Shell.
- Limited one Year warranty on the Jet motor
- Limited one Year Parts-Only warranty which covers the Hydraulic System, Discharge Pump, Massage System and All Electrical Components.
- Pipeless Spa will pay shipping charges on all replacement parts during the first 90 days of the Warranty Period. After 90 days, the customer is responsible for all labor and shipping costs incurred.

Exclusions

- Damage to pump parts and/ or motor parts due to obstruction in plumbing lines etc
- Staining, fading or discoloration of fiber glass surfaces due to exposure and/ or the use of harmful cleaning agents or chemicals.
- Staining, fading or discoloration caused by improper or poor water additives not related to the maintenance of proper water are not covered by this warranty.
- Staining, fading or discoloration of the seat, armrests or footrests.
- Freight damage without atating on BOL, misuse, neglect, unauthorized repairs, accident, natural disaster and unreasonable use.

Service

- The Dealer shall forward all warranty-related matters to our Customer Service Department.
- Serial Number and Original Invoice must accompany all warranty claims.
- Customers are responsible for shipping defective parts back to Spa Depot, INC. These parts must be packaged correctly in order to protect against any further damage.
- All parts are to be shipped by UPS Ground Service – average 2 – 5 days.
- All defective parts must be shipped back to Spa Depot, INC within 30 days of receiving the new replacement parts or warranty will be void.
- Any service performed on the product without Pipeless Spa authorization will also void the Warranty.
- Each service call from the customer will be assigned a Claim Number. The Claim Number will stay open until the problem is resolved.



Spa Depot, INC